



NOTES

- Left-handed Coordinate System thru the Drive Roll #6.
- The center of Roll #5 was used to define mid point of the conveyor line as this was the only roll without the belt on the scanned surface, thus the true roll width.
- The misalignment values shown are over the measured surface of the roll.
- See drawing 19103-1 for the correction at the bearings.
- Relative to gravity, the Drive roll is low 0.3mm (0.012") on the east side

Point Group A::Drive - Roll #6			
Point Name	X (m)	Y (m)	Z (m)
Begin	0.0000	1.3206	0.0000
Center	0.0000	0.1170	0.0000
End	0.0000	-1.0865	0.0000

Point Group A::Roll #5			
Point Name	X (m)	Y (m)	Z (m)
Begin	2.8947	-1.2929	1.6380
Center	2.8973	-0.0000	1.6370
End	2.8999	1.2928	1.6359

Point Group A::Roll #4			
Point Name	X (m)	Y (m)	Z (m)
Begin	1.5823	1.2931	5.1101
Center	1.5825	0.1016	5.1025
End	1.5826	-1.0899	5.0949

Point Group A::Roll #2			
Point Name	X (m)	Y (m)	Z (m)
Begin	-0.7545	1.2762	6.9394
Center	-0.7530	0.0967	6.9445
End	-0.7515	-1.0827	6.9496